



# Tortolita Pancake Dies

Designed for use with Potter USA's Tortolita Press, but will work with larger presses, including the Rincon!

**NOTE:** You need a total of four (4) Tortolita spacers in order to use these pancake dies in the Tortolita Press.

1. Insert three Tortolita spacers into the Tortolita Press **(A)**.
2. Insert 16-22g non-ferrous metal into the pancake die **(B)**.
3. Place a fourth (4th) Tortolita spacer on top of the pancake die. Make sure the cutting portion of the die is fully covered with the spacer **(C)**.
4. Insert the pancake die and spacer **(D)**. Make sure the design is centered in the press.
5. Pump the handle until you hear a slight "pop," indicating that the blank has been cut **(E)**. Release the pressure.
6. Remove the pancake die and spacer, and check the back **(F)** and front **(G)** of the die to make sure the blank has been fully cut.
7. Use a nylon or rawhide mallet to tap the tab from the back **(H)** to remove the cut blank **(I)**.
8. Use a jeweler's saw to trim the tab and finish the blanks as desired.

