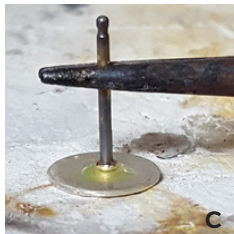
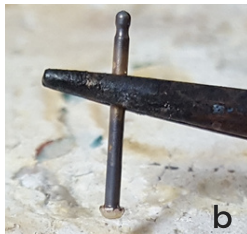
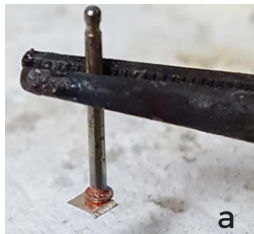


How to Solder an Earring Post



1. Place your metal on a soldering block, and apply flux.
2. Cut pallions of solder and place them near the edge of the soldering block. Apply a bit of flux to them, as well.
3. Hold an ear post in cross-locking tweezers; dip the end with the pad in flux.
4. Turn on your torch, and heat the post until the water in the flux evaporates. Keep the torch on the ear wire, and pick up a pallion of solder by touching the post to the pallion (*a*). Heat the post until the solder flows (*b*). (This will happen quickly, so use a small flame.)
5. Heat the metal, and hold the post vertically on the metal (*c*) until the solder reflows (*d*). Quench, pickle, and rinse the earring.