## 🚃 New Bracelet Former Frame Instructions

## Our new bracelet former frame design fits all our

## bracelet, ring, and earring formers, but now works for bangles, too!

- Magnets embedded in the wide end of the tapered columns secure the assembly to the upper platen of your press (make sure the columns are centered in the press front-to-back and side-to-side, and that the slots in the narrow ends are parallel to each other).
- Magnets in the narrow ends of the columns secure the beam. Make sure the beam is inserted with the magnet facing DOWN, and that it's pushed to the **outer edge of the slots in both columns** for security and safety.
- The beam has a magnet at the center which holds the formers onto the frame.

To make a **cuff**, start with a flat bracelet blank, and form as with the old-style frame. To make a **bangle**, solder a blank (long enough to slide over your hand) into a ring. Remove the beam from the two columns, slide the soldered ring onto the beam and former, and place the beam back into the columns. Double check that the columns are still centered in all directions and the beam aligns with the outer edge of the slots in both columns. Center the former, place a puck of urethane on your lower platen centered beneath the frame, and form your bangle/cuff as desired. To remove the bangle, remove the beam and slide the bracelet off the beam.

**NOTE:** This tool has been treated with "BoeShield t-9" to resist rust, but is made of raw steel, so rusting is possible, especially if you live in a humid environment. If your former develops rust, you can easily remove it with steel wool, a sanding sponge, or sandpaper. Simply abrade the surface to remove any rust, and then apply a coating of any type of oil or grease to prevent further rust. All parts are rust-free before shipping; we are not responsible for rust that develops during shipping or after you receive it.

**CAUTION:** When forming your bracelet, only press enough that the urethane slightly bulges and the metal blank begins to form. Do **NOT** press harder, or you will blow out the urethane, drive the former into the lower platen, bend and destroy the beam, and potentially damage your press. Use a gentle touch!



Frame includes 2 Columns and 1 Beam

- Removable Beam: 6"L x 3/4"H
- Column: 2 1/2"H x 1 5/8"W (narrow end, bottom), 2"W (wide end, top)



Removable Beam

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